

## Wood to Wood Assembly

Product	Description	Viscosity	Solids
1002	High pressure laminate & general assembly	4,500-5,000	44 – 48%
1048PC	Type 11 pre-catalyzed	3,000 – 4,000	49 – 54%
1049PC	Type 11 pre-catalyzed	4,000 – 5,000	47 – 49%
1116	High bond strength general	5,000 – 6,000	41 – 46%
1060	High speed wood assembly	4,000 – 5,000	50 – 55%
1160	Finger joint adhesive & Dowel assembly	2,500 – 4,000	43 – 47%
4694	General assembly glue edge gluing	5,000 – 6,000	40-44%

## Labeling Adhesives

5002	Lay flat dextrin has high degree wet tack (Not as stable in viscosity.)	1,800 – 2,200	60 – 63%
	Lay flat dextrin has long open time & good viscosity stability Pot devin or automatic labeler	1,800 – 2,200	50%
5036	Lay flat dextrin Excellent open time and wet tack, pot devin or automatic Labelers	1,800 – 2,200	50 – 55%
1001M	Resin labeling adhesive Aggressive tack w/adequate open time	1,800 – 2,200	50 – 54%
RP – 124	Resin labeling adhesive High degree of wet tack and good open time. Works well For difficult label stock	1,800 – 2,200	53 – 58%
2317	Low cost general purpose carton adhesives (for non-coated surfaces)	1,000 – 3,000	50 – 55%
	General carton adhesives works well on wheel application Good water resistance.	1,800 – 2,500	50 – 54%
4041	Standard mactron or valco extrusion units	600 – 1,000	50 – 54%
4044	Pafra or mactron mini-gun excellent machining product	200 – 250	48 – 52%
4280	Wheel glue for high density SBS stock	3000 – 4000	54 – 58%

4141	Poly coated carton stock	<b>Quality</b> ADHESIVES	Varies	50 – 54%
4435	Wheel glue for difficult stock, high gloss coatings		1,900 – 3,000	52 – 60%

## Hot Melt Bottle Labeling Adhesives

M-116	Will run on Krones Croatic, B&H, and Trines. Will work with magazine and roll fed labels (glass & PET bottles)		
M-116 MT	High viscosity, higher tack then the M-116		
M-101	Clear not melts similar to M-116. Good for water bottles or where you need invisible glue line. (Slatted)		
M-105	Full PSA hot melt. Works well for cold, wet bottles. Works great on Krones machines also works for difficult labels or PET bottles that will expand.		
M-120	Similar to M-105 just an lower viscosity		
M-114	Clear PSA for use when you need invisible glue line.		

## Corrugated Build-Up & Case Seal

Product	Description	Viscosity	Solids
5138	Dextrin case seal & build-up adhesive (good wet tack)	1,500 – 2,500	35 – 39%
5016	Low solids dextrin case seal	1,500 – 2,500	26 – 29%
7412	Clay/alcohol base case, seal & build-up adhesive, low cost Effective	1,800 – 2,300	23 – 26%&
7420	Clay/alcohol w/resin add adhesive (excellent for bulk box laminations)	1,800 – 2,300	27 – 32%
2530	Good resin case seal glue	1,500 – 2,000	45 – 50%

## Vinyl & Paper Laminations

8001	Vinyl to Gypsum, Luaun (filled product)	7,000 – 8,000	58 – 61%
8103	Vinyl to Gypsum, Luan (non-filled product)	6,500 – 7,500	56 – 60%
799XHVT	High solids laminating used by Décor for Winnebago	8,000 – 9,000	63 – 67%
4016	High solids wrap adhesive fast tack and good heat resistance	6,000 – 7,000	70 – 73%
8080	Wrap adhesive for vinyl & paper, profiles (like	9,000 – 10,000	62 – 65%

## Hot Melt – General



Product	Description	Viscosity @ 350	Speed
M-214	For wax and polycoated case and carton substrates	2,250	Slow
M-221	For wax and polycoated case and carton substrates	2,500	Slow
M-209	For difficult to bond substrates, including foil. Good	1,200	Medium/Slow
M-210	Good all-purpose, low viscosity that can be used in sift-proof applications. Good cold temperature performance	750	Medium
M-211	Good all-purpose, low viscosity that can be used in sift-proof applications. Good cold temperature performance	550	Medium
M-208	For bonding difficult substrates at high speed	950	Medium/Fast

Product	Description	Viscosity	Speed
M-206	General purpose hot melt with excellent balance of speed, heat resistance and hot tack	1,000	Fast
M-207	General purpose hot melt with excellent balance of speed, heat resistance and hot tack (a little better than M-206)	1,000	Fast
M-702 Sensitive	General purpose PSA exhibiting aggressive tack	3,800	Pressure
M-228	General purpose – most cost competitive	1,100	Fast
M-201	Cool melt	1,500 @ 225	Medium
M-235	Long open time for coated stock	2,200	Slow

## Corrugated Box Assembly

Product	Description	Viscosity	Solids
2556	Manufacturers Joint Adhesives (PVA) Good speed of	1,800 – 2,000	48 – 52%
2042	Good general joint glue slower setting than 2556 do not	1,500 – 2,000	48 – 52%
8102A	Corrugated Joint (EVA) fast setting and good penetration	1,800 – 2,000	50 – 54%
RP-104	High speed EVA joint adhesives (high solids)	1,500 – 2,000	69 – 73%
2999	Good general joint glue (No coatings)	1,500 – 2,000	45 – 50%

